

Work Order ID 60176

Monday, June 28, 2010 1:29:51 PM



Page 1

Item ID:	D3182-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Hinge					
Start Date:	6/28/2010	Start Qty:	4.00	Cust Item ID:		
Required Date:	7/2/2010	Req'd Qty:	4.00	Customer:		
Reference:						
Approvals:	Process Plan: <u>to pl</u>	Date: <u>10628</u>	Tooling:		Date:	
	QC: _____	Date: _____	SPC (Y/N):		Date:	
				Run	Start	
					Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3182	Rev A								

100		0.00							
	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3182		<input type="checkbox"/> Dwg Rev: <u>A</u>	<input type="checkbox"/> Prog Rev: <u>A</u>	<input type="checkbox"/> 2-				
<u>304 .125</u>	Deburr if necessary								
			Deburr = 7 m. h w/06/30						
110		0.00							
	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							
Quality Control									
120		0.00							
	QC8- Inspect parts - second check								
QC	Memo	0.00							
Quality Control									

10-6-29

(4X)

(4)

10-6-29

(X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D3182-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Hinge

Start Date: 6/28/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 7/2/2010 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Deburr if necessary

W/S

140

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

150

0.00

Identify as per dwg & Stock Location: *Basket*

Packaging

Memo

0.00

Packaging

④ PD 10.07.01

W/O:		WORK ORDER CHANGES						
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Item ID: D3182-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Hinge

Start Date: 6/28/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 7/2/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/07/01 *MF*

10-7-01

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Picklist Print

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Page 1

Work Order ID: 60176

Parent Item: D3182-1

Parent Item Name: Hinge




Start Date: 6/28/2010

Required Date: 7/2/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP ☐ A03.01.29 ☐ New issue ☐ KJ/RF ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA  304/316 0.125 Sheet		Purchased	No			100	sf	132.4659	0.0596	0.250947			



10-6-28

Location

Loc Qty

Loc Code

MAT

132.4659

114488

4.4659

114799

128

114488

(2)

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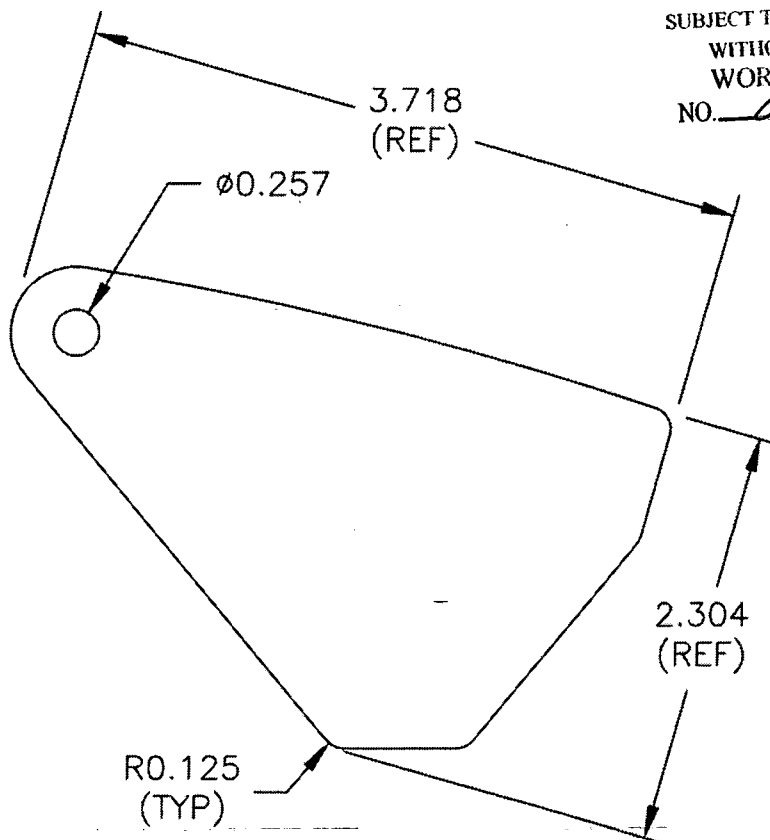


DESIGN <i>A</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D3182	REV. A SHEET 1 OF 1
DATE 03.01.21		TITLE HINGE	SCALE 1:1
A	03.01.21	NEW ISSUE	

RELEASED
03.01.21 *A*

SHOP COPY
RETURN TO:
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 60176

PS 10-6-21



D3182-1 HINGE

- 1) MACHINE D3182-1 PER DART DWG "D3182-1.DWG"
- 2) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK
(REF DART SPEC. M304S11GA)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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